## ()Aliaxis



PVC-U
Wafer check valve

## CR <br> DN 40 $\because 300$

## The CR wafer check valve is designed to be installed directly between stubs and flanges in accordance with ISO/DIN standards.

## WAFER CHECK VALVE

- Installed with FIP QPV (d50 - d160) stubs and QRV stubs using flat gasket QHV/Y (d225 - d315), on PVC piping class PN1O or lower with type ODV flanges
- Metal support for easy and precise centring of the valve during installation
- Can be installed in either a vertical or horizontal position
- Sealing system with O-ring for optimum sealing and installation without flat gaskets

| Technical specifications |  |
| :--- | :--- |
| Construction | Wafer check valve |
| Size range | DN $40 \div 300$ |
| Nominal pressure | 5 bar with water at $20^{\circ} \mathrm{C}$ |
| Temperature range | $0^{\circ} \mathrm{C} \div 60^{\circ} \mathrm{C}$ |
| Coupling standards | Flanging system: DIN 2501 PN 10, EN ISO 1452,EN <br> ISO 15493 |
| Reference standards | Construction criteria: EN ISO 16137 EN ISO 1452, EN <br> ISO 15493 |
|  | Test methods and requirements: ISO 9393 |
|  | Installation criteria: DVS 22O4, DVS 2221, UNI 11242 |
| Valve material | PVC-U |
| Seal material | EPDM |

## TECHNICAL DATA

## PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water e non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).

## PRESSURE DROP GRAPH

## $K_{\mathrm{v}} 100$ FLOW COEFFICIENT

The $\mathrm{K}_{\mathrm{v}} 100$ flow coefficient is the Q flow rate of litres per minute of water at a temperature of $20^{\circ} \mathrm{C}$ that will generate $\Delta p=1$ bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

MINIMUM PRESSURE REQUIRED TO OPEN
THE VALVE IN A VERTICAL FLOW

## MINIMUM VALVE SEALING PRESSURES



| DN | 40 | 50 | 65 | 80 | 100 | 125 | 150 | 200 | 250 | 300 |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| $\mathrm{Kv100}$ I/min | 370 | 900 | 1250 | 1867 | 2867 | 5700 | 8167 | 18800 | 25000 | 31900 |


| DN | 40 | 50 | 65 | 80 | 100 | 125 | 150 | 200 | 250 | 300 |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| bar | 0,002 | 0,003 | 0,003 | 0,003 | 0,003 | 0,003 | 0,005 | 0,005 | 0,008 | 0,008 |


| DN | 40 | 50 | 65 | 80 | 100 | 125 | 150 | 200 | 250 | 300 |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| bar | 0,3 | 0,3 | 0,3 | 0,2 | 0,2 | 0,2 | 0,2 | 0,2 | 0,2 | 0,2 |

## TIGHTENING TORQUE

*Tightening torques for nuts and bolts on couplings with backing rings. Values required to obtain the hydraulic test seal ( $1.5 \times \mathrm{PN}$ at $20^{\circ} \mathrm{C}$ ) (new or lubricated nuts and bolts)

## DIMENSIONS



## CROV

Wafer check valve in PVC-U/EPDM

| d | DN | A | B | C | ISO/DIN | Di | OP | Z | 9 | *MOP (bar) | Code |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 50 | 40 | 72 | 25 | 28 | 95 | 22 | 0-5 | 16 | 160 | 6 | CROVO50E |
| 63 | 50 | 86 | 37 | 29 | 109 | 32 | 0-5 | 20 | 260 | 6 | CROV063E |
| 75 | 65 | 105 | 50 | 31 | 129 | 40 | 0-5 | 20 | 330 | 6 | CROVO75E |
| 90 | 80 | 119 | 61 | 32 | 144 | 54 | 0-5 | 20 | 400 | 6 | CROV090E |
| 110 | 100 | 146 | 77 | 31 | 164 | 70 | 0-5 | 22 | 560 | 6 | CROV110E |
| 140 | 125 | 173 | 94 | 35 | 195 | 92 | 0-5 | 23 | 760 | 6 | CROV140E |
| 160 | 150 | 197 | 100 | 40 | 220 | 105 | 0-5 | 25 | 1120 | 6 | CROV160E |
| 225 | 200 | 255 | 152 | 38 | 275 | 154 | 0-5 | 35 | 2130 | 6 | CROV225E |
| 280 | 250 | 312 | 180 | 41 | 330 | 192 | 0-5 | 40 | 3540 | 6 | CROV280E |
| 315 | 300 | 363 | 215 | 41 | 380 | 227 | 0-5 | 45 | 5350 | 6 | CROV315E |

## INSTALLATION



During installation, make sure that the following requirements are complied with:

1) Leave a straight section of pipe of length equal to 5 times the nominal diameter before and after the valve.
2) Do not install the valve directly on the pump flange. The use of flat gaskets is recommended in order to guarantee a perfect seal between the valve and stubs with serrated face.
3) Do not use pipes of thickness more than that of PN1O pipes.
4) The CR valve can be used on vertical pipes only if the fluid flow is upwards.
5) After having aligned the valve with the stub, tighten the flange bolts in a diagonal sequence to the required torque.
For sizes d110 and d160, in order to prevent impact between the disk and pipe, insert a spacer or chamfer the pipe itself as shown in fig. 1 and indicated in the table.

| $d$ | Angle a for PN10 pipes | $K(\mathrm{~mm})$ for PN10 pipes |
| ---: | ---: | ---: |
| 110 | $15^{*}$ | 5 |
| 160 | $30^{*}$ | 9 |

